



Step bushing installation:

- 1) Ensure step tube is properly de-burred
- 2) Wrap a nylon strap or heavy string around the bushing
- 3) Align the bolt hole in the step with the bore hole in the bushing
- 4) Press bushing into step tube with a wooden dowel until the bore hole aligns with the step bolt hole.
- 5) Use the nylon strap to pull the bushing out if necessary during the alignment process.
- 6) Once aligned, remove the nylon strap

Important Notes:

- 1) If the step bushing is too tight to slide inside the tube it may need a very light sanding of the round surface.
- 2) If the step bushing is too loose, use an automatic center punch to apply a series of dents on one of the mating surface of the step bushing.
- 3) Apply corrosion protection to step bushing before installation.
- 4) If the hole in your step tube is not aligned in the center of the tube the hole in the bushing may need to be drilled to a larger size to ensure the bolt passes through the bushing with clearance. Drilling the bushing hole up to 5/16" or 3/8" may be necessary.